

Product technical data sheet

23/12/2024

Sheet metal roofing consumables and solder bars

Cat. No.	Solder bars / rods	Unit quantity	Quantity / Weight	Use	Safety Data Sheet
1934	Cast solder bar Sn90 Zn10 Half round Ø10 mm Lead-free Length 450 mm / 150 g (± 15 g)	1	2 parts	Filler metal for lead-free soft soldering of metals	N°318
1936	Cast solder bar Sn90 Zn10 Half round Ø10 mm Lead-free Length 450 mm / 150 g (± 15 g)	1	20 parts	Filler metal for lead-free soft soldering of metals	N°318
1937	Solder bar 33% Tin Approx. 800 g (carton)	1	25 kg	Filler metal for lead-free soft soldering of metals	N° 316





Cat. No.	Holders	Unit quantity	Quantity / Weight	Use	Safety Data Sheet
9645	Holder	1	2 parts	This holder comes with a salmiak stone (Cat. No. 9641), a container for the chosen flux, and a brush. It also includes specially designed spaces to hold a spare salmiak stone on the back, and to place the flux pot cap.	N° 109
9640	Holder	1	2 parts	With this handy holder (Cat. No. 9640), you can keep all the essential tools for your job close at hand.	N° 109





Cat. No	Salmiak stone	Unit quantity	Quantity / Weight	Use	Safety Data Sheet
9642	Salmiak stone 60 x 40 x 45 : 140 g	1	6 parts	The salmiak stone is used to clean soldering iron tips.	N° 109
9641	Salmiak stone 80 x 50 x 25 : 140 g	1	6 parts	140 g salmiak stone for the holders Cat. No. 9640 and Cat. No. 9645	N° 109





Cat. No.	Tinning paste	Unit quantity	Quantity / Weight	Use	Safety Data Sheet
852	Tinning paste	1	100g	To clean and tin the tip at the same time. To achieve very clean weld beads.	Labelling according to Regulation (EC) No. 1272/2008



Cat. No.	Brushes	Unit quantity	Quantity / Weight	Use	Safety Data Sheet
9644	Bag of 2 brushes	1	2 parts	These horsehair brushes, used with Express fluxes, are designed for maximum user comfort and efficiency.	NA
9643	Bag of 25 brushes	1	25 parts		NA



