



Ask for our catalogues



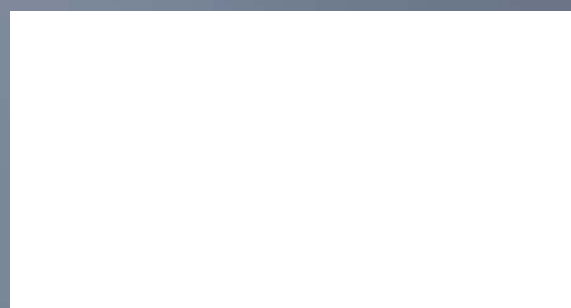
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**GUILBERT EXPRESS**

33, avenue du Maréchal de Lattre de Tassigny  
F - 94127 Fontenay Sous Bois Cedex  
Tel.: + 33 1 53 99 16 98  
Fax: + 33 1 53 99 16 56

[www.express.fr](http://www.express.fr)



SHEET METAL ROOFING  
**WELDING  
TOOLS**

February 2011. Guilbert Express S.A.S au capital de 630 000 € - Registered in Créteil, registration number 572 055 812. Actual products may differ from photographs. les temps modernes™





# GUILBERT Express + 100 years experience

## Guilbert EXPRESS today



### AT THE HEART OF A BUSINESS HUB IN EASTERN PARIS

Born in, and attached to the Paris region, the geographical location and all the services offered by Guilbert Express, in particular their factories, is more than just luck. This choice was a determining factor, enabling the synergy between all divisions to offer our clients unequalled quality.

### A RESEARCH AND DEVELOPMENT DEPARTMENT

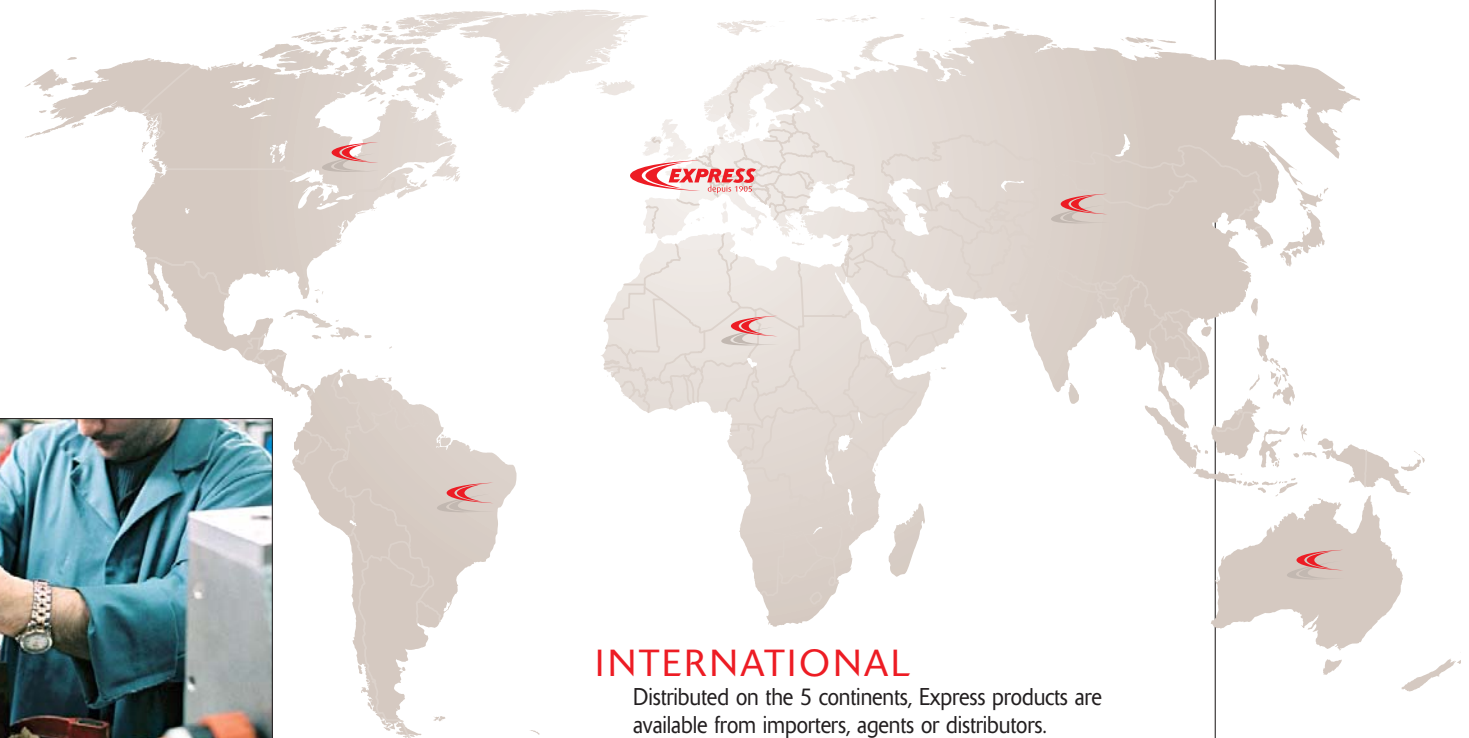
In direct contact with our factory, our engineers develop products for the future with updated means. (simulation 3D, prototype...)  
GUILBERT EXPRESS has registered more than 50 patents and has invented the Cercoflam burner, the hoseless gas soldering iron and the Stop' Flam.

### A LOGISTIC CENTER

A few minutes away from the factory, the logistic center benefits from a 3 800 m<sup>2</sup> surface of storage and several platforms for a quick delivery to the 5 continents.

### TEST CENTER

Every product go through our test unit to be ensure of the optimum quality.



### INTERNATIONAL

Distributed on the 5 continents, Express products are available from importers, agents or distributors.





## HOSELESS SOLDERING IRON IN METAL BOX

Ref.	DESCRIPTION
6364	Box "Soldering iron for roofer with piezo ignition": 1 soldering iron ref. 364 + 2 cartridges propene + butane + propane gas ref. 444 + 1 bottle flux 100 ml + 1 nozzle

- Automatic ignition
- Running time 45 to 70 minutes
- Can be used in any position immediately
- Maximum gas flow 72 g/h - 2 bar, medium gas flow 40 g/h
- Adjustable tip between 0 and 360°
- Silent



## HOSELESS SOLDERING IRON WITH PIEZO IGNITION



Ref.	DESCRIPTION
364	Hoseless soldering iron for roofers with piezo ignition and cartridge, supplied with iron bit turbo ref. 778 and 1 propene + butane + propane cartridge 60 g ref. 444

- Suitable for details
- Automatic ignition
- Running time 45 to 70 minutes
- Can be used in any position immediately
- Maximum gas flow 72 g/h, medium gas flow 40 g/h
- Adjustable tip between 0 and 360°
- Silent

## COMPLETE SET WITH PIEZO IGNITION

Ref.	DESCRIPTION
6367/8	Complete set for roofers: in plastic box with soldering iron ref. 367/8 with piezo ignition + 4.75 m de hose ref. 963/5 + HP regulator 2 bar ref. 682, 3/8" left out
6367/9	Complete set for roofers: in plastic box with soldering iron ref. 367/9 with piezo ignition + 4.75 m hose ref. 963/5 + HP regulator 2 bar ref. 682, 3/8" left out



- Automatic ignition
- Handle with swivel attachment, to ensure the hose does not twist
- Safe Handle/holder connection with 3/8" left-hand connector
- Spring-loaded 2 position foot
- Adjustable tip between 0 and 360°, fast temperature attainment ± 600° C (1112° F)
- Silent

## SOLDERING IRONS WITH PIEZO IGNITION AND SWIVEL ATTACHMENT

- Automatic ignition
- Adjustable tip between 0 and 360°, fast temperature attainment ± 600° C (1112° F)
- Ergonomic handle with swivel attachment
- Body in cast iron with anticorrosive coating
- Very compact: 11.02 inches
- Gas flow: 72 g/h at 2 bar (0.187 lbs/h)
- Spring-loaded 2 position foot
- Silent

Ref.	DESCRIPTION
367/8	Soldering iron for roofer with piezo ignition, orientable iron bit ref. 678 and handle with swivel attachment, 3/8" left in
367/9	Soldering iron for roofer with piezo ignition, orientable iron bit ref. 679 and handle with swivel attachment, 3/8" left in



## PACKS

Ref.	DESCRIPTION
6678	Pack roofer, ready to use, composed of 1 burner with iron bit ref. 4678 + 1 handle ref. 600 + 4.75 m hose ref. 963/5 + 1 HP regulator 2 bar ref. 682
6679	Pack roofer, ready to use, composed of 1 burner with iron bit ref. 4679 + 1 handle ref. 600 + 4.75 m hose ref. 963/5 + 1 HP regulator 2 bar ref. 682
66278	Pack roofer, ready to use, composed of 1 burner with iron bit ref. 4678 + 1 handle ref. 602 + 4.75 m hose ref. 963/5 + 1 HP regulator 2 bar ref. 682
66279	Pack roofer, ready to use, composed of 1 burner with iron bit ref. 4679 + 1 handle ref. 602 + 4.75 m hose ref. 963/5 + 1 HP regulator 2 bar ref. 682

- Adjustable tip between 0 and 360°
- Thumb adjustment handles
- Spring-loaded 2 position foot





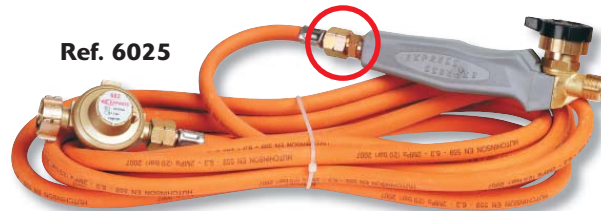
## SETS

Ref.	DESCRIPTION
6015	Set composed of a handle ref. 600 + 4.75 m rubber hose ref. 963/5 + HP regulator 2 bar ref. 682
6025	Set composed of a handle with swivel attachment ref. 602 + 4.75 m rubber hose ref. 963/5 + HP regulator 2 bar ref. 682



Ref. 6015

→ Thumb adjustment handles



Ref. 6025



## SOLDERING IRONS



Ref. 6179

Ref. 60279



Ref.	DESCRIPTION
6178	Burner with iron bit ref. 4678 + handle ref. 600, 3/8" left in
6179	Burner with iron bit ref. 4679 + handle ref. 600 3/8" left in
60278	Burner with iron bit ref. 4678 + handle ref. 602 with swivel attachment 3/8" left in
60279	Burner with iron bit ref. 4679 + handle ref. 602 with swivel attachment 3/8" left in

## IRONS BITS

→ Iron bit in copper 99.99%

Ref.	For soldering iron	Weight (g)	Dimensions of iron bit (mm)
648	ref. 2648	320	33 x 6
649	ref. 2649	410	42 x 6

Ref.	For soldering iron	Weight (g)	Dimensions of iron bit (mm)
672	Diamond tip	220	90 x 20
675	ref. 4575 ref. 4675 ref. 4678 ref. 4679	185	23 x 3
678	ref. 364	235	35 x 3.5
679	ref. 367/8 - 367/9 ref. 4367/8	315	45 x 5
778 Turbo	ref. 6178 - 6179 ref. 6678 - 6679	220	35 x 3.5
779 Turbo	ref. 6364	300	45 x 5
780 Turbo massive	ref. 66278 - 66279 ref. 6367/8 ref. 6367/9	660	50 x 15



Ref. : 648 649 672 675 678 679 778 779 780

## LONG LIFE IRON BITS

**NEW**

- Lasts five times longer than conventional tips due to an innovative surface treatment
- Less effort is required to achieve a suitable working position, due to the reduced wear on the iron bit
- Reduced maintenance: light maintenance with an Express ammoniacal stone item 9641 or 9642 is all that is required.



Ref. 1778

Ref. 1779

Ref.	For soldering iron	Weight (g)	Dimensions of iron bit (mm)
1778 "Long Life"	ref. 4575 - ref. 4675 - ref. 4678 ref. 4679 - ref. 364 - ref. 367/8 ref. 367/9 - ref. 4367/8 ref. 6178 - ref. 6179 ref. 6678 - ref. 6679	220	35 x 3,5
1779 "Long Life"	ref. 6364 - ref. 66278 ref. 66279 - ref. 6367/8 ref. 6367/9	300	45 x 5

+ "SPECIAL EXTREME CONDITIONS" TURBO EFFECT

(altitude, strong winds, low temperatures): The flame enters the core of the tip core so that the correct working temperature is reached more quickly.

## BURNERS WITH IRON BIT

- Compact, light and silent
- Cercoflam type encapsulating flame
- Significant energy savings: output 72 g/h at 2 bar
- Body in cast iron with anticorrosive coating



Ref. 2648

Ref. 2649



Ref. 4659



Ref. 4675

Ref. 4678

Ref. 4679

Ref. 4367/8

→ Reaches operating temperature quickly

## HANDLES



Ref. 600

Ref. 602

- Thumb adjustment adaptable handles
- Double burner connection seal: nitrile joint and metal on metal cone
- 3/8" G connection thread
- Connection thread to burners M18 X 1 male





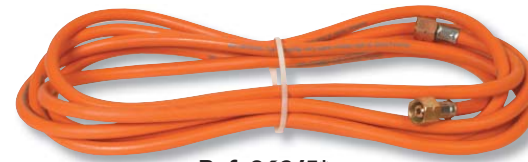
## HOSES

Ref.	DESCRIPTION
948	Rubber hose (the meter) Ø internal 8 mm, NF EN 559
948/40	Rubber hose (the meter) in box Ø internal 8 mm, NF EN 559
963/5	Rubber hose 4.75 m Ø internal 6.3 mm NF EN 559 mounted with 3/8" left female connections. Disponible in US Connection
963/10	Rubber hose 10 m Ø internal 6.3 mm NF EN 559 mounted with 3/8" left female connections
963/20	Rubber hose (the meter) Ø internal 6.3 mm, NF EN 559
963/20S	Rubber hose (the meter) Ø internal 6.3 mm, NF EN 559 mounted with 3/8" left female connections

→ \* Safe Handle/holder connection with 3/8" left-hand connector



Ref. 948



Ref. 963/5\*



Ref. 963/20S\*



Ref. 963/20



15' or 30'



Ref. 963/10\*



Ref. 948/40

## HIGH PRESSURE REGULATORS

- Input: butterfly canister connector ø 21.8 X 1.814 left hand connector
- 3/8" G thread
- 5 year guarantee

Ref.	DESCRIPTION
682	HP regulator 2 bar, 3/8" left out
686	HP regulator variable from 2 to 4 bar with security, 3/8" left out
694	HP regulator variable de 2 to 4 bar with manometer and security 3/8" left out



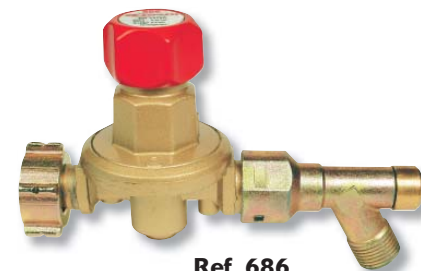
Ref. 694



Ref. 682



HP regulator US



Ref. 686

## REFILLABLE – GAS CYLINDER

Ref.	DESCRIPTION
7795	Filler tube Shell
7796	Cylinder 1.6 kg refillable. Decennial proof: contact us



Ref. 7795



Ref. 7796

- Approved by european standards 99/36/CE
- The mark on the cylinder shows the year of the next resistance test (please contact us for resistance test)
- Contains: 1.6 kg propane
- Empty weight: 4.5 kg

## BRAZING FLUXES

- Recommended for tin soldering on new zinc and copper



Ref. 840  
320 ml

- Recommended for soldering rusty or precoloured metals



Ref. 845  
320 ml

## AMMONIACAL STONE AND BRUSHES FOR ROOFING



Ref. 9641



Ref. 9642



Ref. 9640



Ref. 9643

Ref.	DESCRIPTION
9640	Holder for stone and flux with brush
9641	Ammoniacal stone for holder ref. 9640, weight 150 g, dimensions: 80 x 50 x 20 mm
9642	Ammoniacal stone 60 x 40 x 45 mm
9643	Bag of 25 brushes for flux
9644	Bag of 2 brushes for flux



## ACCESSORIES

Ref.	DESCRIPTION
5498	Pack of 10 clips for hoses Ø 6.3
924	Ignitor + 5 stones
5460	Box of 5 stones
963R	Kit of 2 connections nipple-shaped for hose Ø 6.3 with 2 nuts 3/8" left + 2 clips
1602	Swivel attachment for rubber hose Ø internal 8 mm
11784	Nipple + bolt
924	Female wing nut for hose Ø 8 mm
954	Hose clips for rubber hose Ø internal 8 mm (bag of 10 pieces)
963B	Direct connection for butane cylinder: threaded outlet 3/8" left male

## GAS CARTRIDGES

Ref.	DESCRIPTION
444	Propene (15%) + butane + propane cartridge 60 g with foam for immediat return for soldering iron ref. 364, 6364, 4500, 134
445	Super gas cartridge propene (26%) + butane + propane (60 g), with foam, for immediate return for ref. 364, 6364, 134



Ref. 444      Ref. 445

## AEROSOLS

- Gas leak detector (ref. 70217) : with foam stabiliser to ensure that it remains compact.
- Mat galvanisation (ref. 70117) : Anticorrosion product for metallic elements. Fast drying. Doesn't run.
- Universal grease (ref. 70347) : Water resistant, lead free. Same as "Marine grease".
- Multipurpose penetrating oil (ref. 70417) : Penetrates rust, removes moisture and deposits. Acts to protect, penetrates, lubricates.



9607  
→ Showcase (ref. 9607) : Showcase for 12 aerosols

## HEATING GUN



- Automatic ignition
- 2 hour running time
- Works in any position
- Works till : -8° C (-46°F)
- Adjustable temperature : 400° C - 750° C (752°F - 1382°F)



Ref. 444

Ref. 445

Ref.	DESCRIPTION
4500	Hot air gun, ajustable from 400° C to 750° C, delivered with 2 nozzeles (flat and reflector) + 1 gas cartridge ref. 444
4500V	Hot air gun, ajustable from 400° C to 750° C, delivered with 1 gas cartridge ref. 444
11770	Barrel protector
11255	Concave reflector
11965	Shrink nozzle
444	Propene (15%) + butane + propane cartridge 60 g with foam for immediat return for soldering iron ref. 364, 6364, 4500, 134
445	Super gas cartridge propene (26%) + butane + propane (60 g), with foam, for immediate return for ref. 364, 6364, 134



- Heat zinc without breaking
- Shape sleeves and PVC tubes
- Heat shrinkable tubing
- Unglue plastic tiles and adhesives
- Make it easy to install flexible flooring
- Dry plasterboard joint tape
- Strip and dry paint and varnish
- De-ice pipework and locks
- Unjam nuts and screws



Ref. 445





**EXPRESS**  
depuis 1905

Never heard of **EXPRESS'** hoseless soldering iron ?

**10** Here are **GOOD REASONS** to try it !

- **RUNNING TIME**  
45 to 70 minutes
- **SUITABLE FOR DETAILS**  
Compact and light (1,2kg)
- **TO WORK IN EXTREME ATMOSPHERIC CONDITIONS**  
(wind, rain, low temperature)  
Turbo iron bit
- **AUTOMATIC IGNITION "PIEZO"**
- **VERY EASY TO HANDLE**  
Adjustable tip between 0 and 360°, ± 5° ajustable angle
- **SIGNIFICANT ENERGY SAVINGS**  
Heating-time twice as fast as standard soldering iron
- **SILENT**
- **HIGH QUALITY**  
Burner in cast iron with anticorrosive coating, tap made of brass
- **DELIVERED IN A METAL BOX WITH TWO GAS CARTRIDGES**
- **OVER 100 YEARS OF EXPERIENCE**

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## WIDE STRUCTURED RANGES

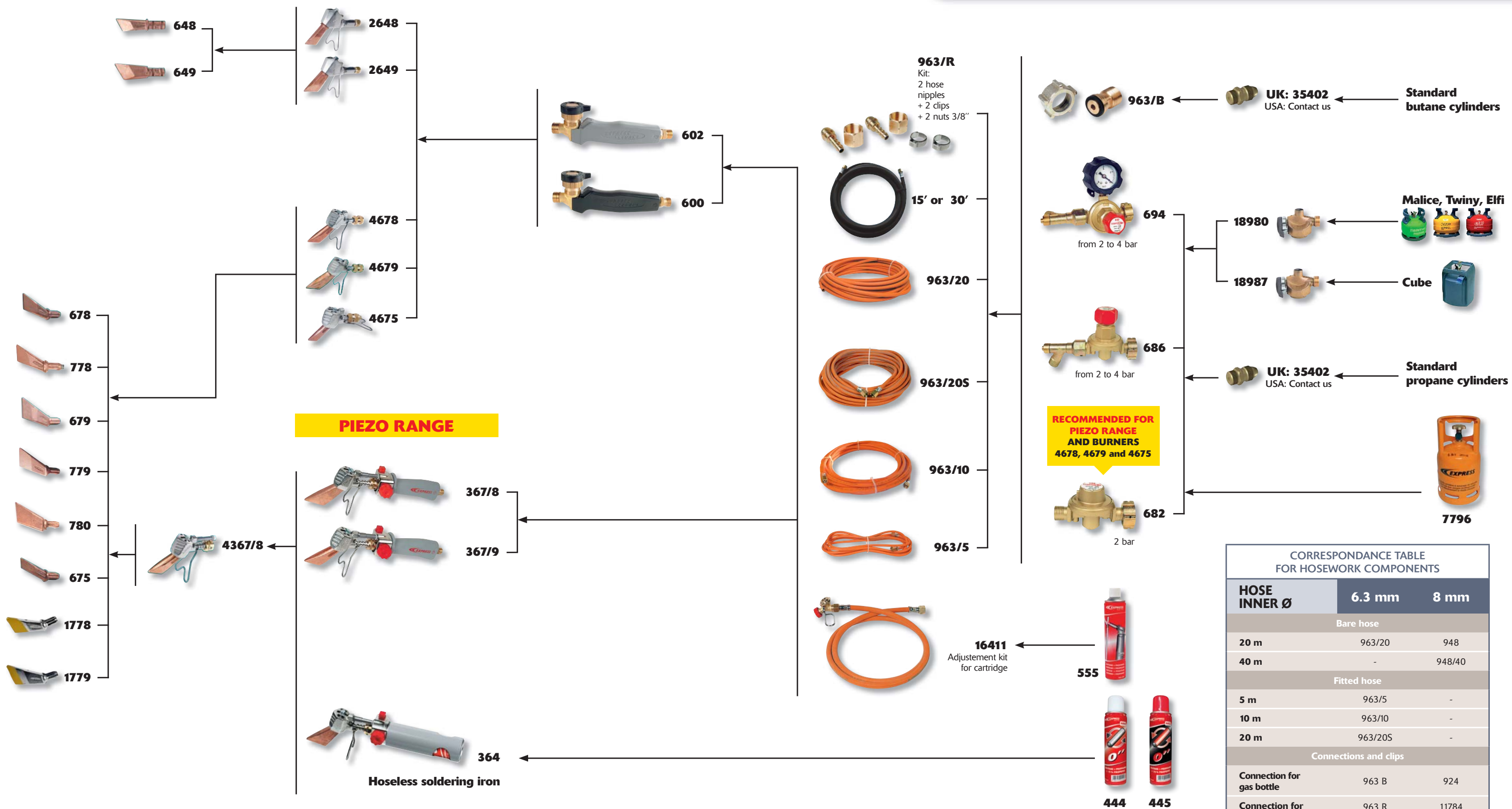
Actual products may differ from photographs



➔ Guilbert Express offers complete, innovative ranges of heating tools supported by attractive marketing to meet the expectations of Professionals and the General Public alike.



# COMBINATION CHART



CORRESPONDANCE TABLE FOR HOSEWORK COMPONENTS

HOSE INNER Ø	6.3 mm	8 mm
Bare hose		
20 m	963/20	948
40 m	-	948/40
Fitted hose		
5 m	963/5	-
10 m	963/10	-
20 m	963/20S	-
Connections and clips		
Connection for gas bottle	963 B	924
Connection for regulator 3/8" left	963 R (2 sides)	11784 (1 side)
Clip	963 C (x10)	954 (x20)