

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** Flux décapant pour zinc pré-patiné
- **Article number:** 850
- **Reference Safety data sheet** Ref. 850 - EN - FDS n°116b
- **UFI:** 2YA2-205H-N00U-FJTC
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
- **Sector of Use**
  - SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites
  - SU21 Consumer uses: Private households / general public / consumers
- **Product category** PC38 Welding and soldering products, flux products
- **Application of the substance / the mixture** Brazing flux
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
GUILBERT EXPRESS  
33, Avenue du Maréchal de Lattre de Tassigny  
94127 FONTENAY SOUS BOIS Cedex  
www.express-fds.fr
- **Further information obtainable from:** info@express.fr
- **1.4 Emergency telephone number:**  
+33/825 800 251  
Members of the public seeking specific information on poisons should contact:  
In England and Wales: NHS 111 - dial 111  
In Scotland: NHS 24 - dial 111

## SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



corrosion

Met. Corr.1 H290 May be corrosive to metals.

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.



STOT SE 3 H335 May cause respiratory irritation.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**  
The product is classified and labelled according to the GB CLP regulation.
- **Hazard pictograms**



GHS05 GHS07

- **Signal word** Danger
- **Hazard-determining components of labelling:**  
hydrochloric acid  
indium trichloride
- **Hazard statements**  
H290 May be corrosive to metals.

# Safety data sheet

## according to 1907/2006/EC, Article 31

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*H314 Causes severe skin burns and eye damage.**H335 May cause respiratory irritation.***· Precautionary statements***P260 Do not breathe dusts or mists.**P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].**P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.**P310 Immediately call a POISON CENTER/doctor.**P405 Store locked up.**P501 Dispose of contents/container in accordance with local/regional/national/international regulations.***· 2.3 Other hazards****· Results of PBT and vPvB assessment****· PBT:** Not applicable.**· vPvB:** Not applicable.

### SECTION 3: Composition/information on ingredients

**· 3.2 Mixtures****· Description:** Mixture of substances listed below with nonhazardous additions.**· Dangerous components:**

EINECS: 231-595-7	hydrochloric acid	10-25%
	⚠ Met. Corr. 1, H290; Skin Corr. 1B, H314; Eye Dam. 1, H318; ⚠ STOT SE 3, H335 Specific concentration limits: Skin Corr. 1B; H314: $C \geq 25\%$ Skin Irrit. 2; H315: $10\% \leq C < 25\%$ Eye Irrit. 2; H319: $10\% \leq C < 25\%$ STOT SE 3; H335: $C \geq 10\%$	
CAS: 10025-82-8	indium trichloride	2.5-10%
EINECS: 233-043-0	⚠ Skin Corr. 1B, H314; ⚠ Acute Tox. 4, H302	

**· Additional information:** For the wording of the listed hazard phrases refer to section 16.

### SECTION 4: First aid measures

**· 4.1 Description of first aid measures****· General information:***Immediately remove any clothing soiled by the product.**Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.***· After inhalation:***Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.**In case of unconsciousness place patient stably in side position for transportation.***· After skin contact:** *Immediately wash with water and soap and rinse thoroughly.***· After eye contact:** *Rinse opened eye for several minutes under running water. Then consult a doctor.***· After swallowing:***Call for a doctor immediately.**If  $pH < 1.5$  (concentrated solution), or solutions whose pH is not known, regardless of the amount absorbed, do not drink and do not attempt to induce vomiting to move quickly, if possible by ambulance in hospital for an assessment of caustic injuries of the upper digestive tract (oral cavity examination, endoscopy oesogastroduodenale), clinical and laboratory monitoring, and treatment if necessary.***· 4.2 Most important symptoms and effects, both acute and delayed** *No further relevant information available.*

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- **4.3 Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture** Hydrogen chloride (HCl)
- **5.3 Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

### SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.
- **6.2 Environmental precautions:**  
Dilute with plenty of water.  
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Use neutralising agent.  
Dispose contaminated material as waste according to item 13.  
Ensure adequate ventilation.
- **6.4 Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**  
Keep away from heat and direct sunlight.  
Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.
- **Information about fire - and explosion protection:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep container tightly sealed.
- **Recommended storage temperature:** Storage temperature : Room temperature
- **7.3 Specific end use(s)** No further relevant information available.

### SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**

· **Ingredients with limit values that require monitoring at the workplace:**

**7647-01-0 hydrogen chloride**

WEL	Short-term value: 8 mg/m <sup>3</sup> , 5 ppm Long-term value: 2 mg/m <sup>3</sup> , 1 ppm (gas and aerosol mists)
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**10025-82-8 indium trichloride**

WEL Short-term value: 0.3 mg/m<sup>3</sup>  
Long-term value: 0.1 mg/m<sup>3</sup>  
as In

· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**

· **Appropriate engineering controls** No further data; see item 7.

· **Individual protection measures, such as personal protective equipment**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· **Respiratory protection:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.



Suitable respiratory protective device recommended.

· **Hand protection**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. (Refer to standard EN-374).

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye/face protection**



Tightly sealed goggles

· **Body protection:** Protective work clothing

## SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**

· **General Information**

· **Colour:** Light blue

· **Odour:** Light

· **Melting point/freezing point:** Not determined.

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· <b>Boiling point or initial boiling point and boiling range</b>	100-110 °C (7732-18-5 water, distilled, conductivity or of similar purity)
· <b>Flammability</b>	Not applicable.
· <b>Flash point:</b>	Not applicable.
· <b>Decomposition temperature:</b>	Not determined.
· <b>pH at 20 °C</b>	<1
· <b>Solubility</b>	
· <b>water:</b>	Fully miscible.
· <b>Vapour pressure at 20 °C:</b>	23 hPa
· <b>Density and/or relative density</b>	
· <b>Density at 20 °C:</b>	1.18 g/cm <sup>3</sup>
· <b>9.2 Other information</b>	
· <b>Appearance:</b>	
· <b>Form:</b>	Liquid
· <b>Important information on protection of health and environment, and on safety.</b>	
· <b>Auto-ignition temperature:</b>	Product is not selfigniting.
· <b>Explosive properties:</b>	Product does not present an explosion hazard.
· <b>Solvent content:</b>	
· <b>Organic solvents:</b>	0.0 %
· <b>Water:</b>	>20 %
· <b>VOC (EC)</b>	0.00 %
· <b>Information with regard to physical hazard classes</b>	
· <b>Explosives</b>	Void
· <b>Flammable gases</b>	Void
· <b>Aerosols</b>	Void
· <b>Oxidising gases</b>	Void
· <b>Gases under pressure</b>	Void
· <b>Flammable liquids</b>	Void
· <b>Flammable solids</b>	Void
· <b>Self-reactive substances and mixtures</b>	Void
· <b>Pyrophoric liquids</b>	Void
· <b>Pyrophoric solids</b>	Void
· <b>Self-heating substances and mixtures</b>	Void
· <b>Substances and mixtures, which emit flammable gases in contact with water</b>	Void
· <b>Oxidising liquids</b>	Void
· <b>Oxidising solids</b>	Void
· <b>Organic peroxides</b>	Void
· <b>Corrosive to metals</b>	May be corrosive to metals.
· <b>Desensitised explosives</b>	Void

### SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:**
  - Oxidizing materials
  - Strong Bases

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· 10.6 Hazardous decomposition products: Hydrogen chloride (HCl)

### SECTION 11: Toxicological information

· 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

· Acute toxicity Based on available data, the classification criteria are not met.

· LD/LC50 values relevant for classification:

7647-01-0 hydrogen chloride

Oral LD50 238-280 mg/kg (rat)

900 mg/kg (rabbit)

· Skin corrosion/irritation

Causes severe skin burns and eye damage.

· Serious eye damage/irritation

Causes serious eye damage.

· Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

· Germ cell mutagenicity Based on available data, the classification criteria are not met.

· Carcinogenicity Based on available data, the classification criteria are not met.

· Reproductive toxicity Based on available data, the classification criteria are not met.

· STOT-single exposure

May cause respiratory irritation.

· STOT-repeated exposure Based on available data, the classification criteria are not met.

· Aspiration hazard Based on available data, the classification criteria are not met.

· 11.2 Information on other hazards

· Endocrine disrupting properties

None of the ingredients is listed.

### SECTION 12: Ecological information

· 12.1 Toxicity

· Aquatic toxicity:

7647-01-0 hydrogen chloride

CL50 282 mg/l (96h) (Fish)

CE50 100-330 mg/l (48h) (daphnia)

· 12.2 Persistence and degradability No further relevant information available.

· 12.3 Bioaccumulative potential No further relevant information available.

· 12.4 Mobility in soil No further relevant information available.

· 12.5 Results of PBT and vPvB assessment

· PBT: Not applicable.

· vPvB: Not applicable.

· 12.6 Endocrine disrupting properties For information on endocrine disrupting properties see section 11.

· 12.7 Other adverse effects

· Additional ecological information:

· General notes:

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Must not reach sewage water or drainage ditch undiluted or unneutralised.

Rinse off of bigger amounts into drains or the aquatic environment may lead to decreased pH-values. A low pH-value harms aquatic organisms. In the dilution of the use-level the pH-value is considerably increased, so that after the use of the product the aqueous waste, emptied into drains, is only low water-dangerous.

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### SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**  
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agents:** Water, if necessary together with cleansing agents.

### SECTION 14: Transport information

· <b>14.1 UN number or ID number</b>	UN3264
· <b>ADR, IMDG, IATA</b>	
· <b>14.2 UN proper shipping name</b>	3264 CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (HYDROCHLORIC ACID)
· <b>ADR</b>	
· <b>IMDG, IATA</b>	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (HYDROCHLORIC ACID)
· <b>14.3 Transport hazard class(es)</b>	
· <b>ADR, IMDG, IATA</b>	
	
· <b>Class</b>	8 Corrosive substances.
· <b>Label</b>	8
· <b>14.4 Packing group</b>	
· <b>ADR, IMDG, IATA</b>	II
· <b>14.5 Environmental hazards:</b>	
· <b>Marine pollutant:</b>	No
· <b>14.6 Special precautions for user</b>	Warning: Corrosive substances.
· <b>Hazard identification number (Kemler code):</b>	80
· <b>EMS Number:</b>	F-A,S-B
· <b>Segregation groups</b>	Acids
· <b>Stowage Category</b>	B
· <b>Stowage Code</b>	SW2 Clear of living quarters.
· <b>14.7 Maritime transport in bulk according to IMO instruments</b>	Not applicable.
· <b>Transport/Additional information:</b>	
· <b>ADR</b>	
· <b>Limited quantities (LQ)</b>	1L
· <b>Excepted quantities (EQ)</b>	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· <b>Transport category</b>	2
· <b>Tunnel restriction code</b>	E
· <b>IMDG</b>	
· <b>Limited quantities (LQ)</b>	1L

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**· Excepted quantities (EQ)**

Code: E2

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 500 ml

**· UN "Model Regulation":**

UN 3264 CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (HYDROCHLORIC ACID), 8, II

### SECTION 15: Regulatory information

**· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
**· National regulations:**
**· Waterhazard class:** Water hazard class 1 (Self-assessment): slightly hazardous for water.

### SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**· Relevant phrases**

H290 May be corrosive to metals.

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H318 Causes serious eye damage.

H335 May cause respiratory irritation.

**· Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Met. Corr. 1: Corrosive to metals – Category 1

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1B: Skin corrosion/irritation – Category 1B

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

**· \* Data compared to the previous version altered.**